SAFETY DATA SHEET
according to the OSHA Hazard Communication Standard

Freon™ 124 (HCFC-124) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 01/11/2026
8.1	05/01/2026	1325396-00045	Date of first issue: 02/27/2017

SECTION 1. IDENTIFICATION

Product name : Freon™ 124 (HCFC-124) Refrigerant

Product code : D10129575

SDS-Identcode : 130000000344

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street
Wilmington, DE 19801 United States of America (USA)

Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-773-2000) ; Transport emergency: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use : Refrigerant

Restrictions on use : For professional users only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Gases under pressure : Liquefied gas

Simple Asphyxiant

Other hazards

Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing.
Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.
Rapid evaporation of the product may cause frostbite.

Hazards associated with a change in physical form:

Rapid evaporation of the product may cause frostbite.

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H280 Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation.

Precautionary Statements :

Storage:

P410 + P403 Protect from sunlight. Store in a well-ventilated place.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Substance name : 1-Chloro-1,2,2,2-tetrafluoroethane

CAS-No. : 2837-89-0

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
1-Chloro-1,2,2,2-tetrafluoroethane	2837-89-0*	100	-

* Indicates that the identifier is a CAS No.

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
If not breathing, give artificial respiration.
If breathing is difficult, give oxygen.
Get medical attention immediately.

In case of skin contact : Thaw frosted parts with lukewarm water. Do not rub affected area.
Get medical attention immediately.

In case of eye contact : Get medical attention immediately.

If swallowed : Ingestion is not considered a potential route of exposure.

Most important symptoms : May cause cardiac arrhythmia.

and effects, both acute and delayed		Other symptoms potentially related to misuse or inhalation abuse are Cardiac sensitization Anaesthetic effects Light-headedness Dizziness confusion Lack of coordination Drowsiness Unconsciousness May displace oxygen and cause rapid suffocation. Gas reduces oxygen available for breathing. Contact with liquid or refrigerated gas can cause cold burns and frostbite.
Protection of first-aiders	:	No special precautions are necessary for first aid responders.
Notes to physician	:	Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with special caution.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Not applicable Will not burn
Unsuitable extinguishing media	:	Not applicable Will not burn
Specific hazards during fire fighting	:	Exposure to combustion products may be a hazard to health. If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.
Hazardous combustion products	:	No hazardous combustion products are known
Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Fight fire remotely due to the risk of explosion. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	:	Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Evacuate personnel to safe areas. Avoid skin contact with leaking liquid (danger of frostbite). Ventilate the area. Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).
Environmental precautions	:	Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water.
Methods and materials for containment and cleaning up	:	Ventilate the area. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures	:	Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty.
Local/Total ventilation	:	Use only with adequate ventilation.
Advice on safe handling	:	Avoid breathing gas. Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment Wear cold insulating gloves/ face shield/ eye protection. Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point. Prevent backflow into the gas tank. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder. Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems. Close valve after each use and when empty. Do NOT change or force fit connections. Prevent the intrusion of water into the gas tank. Never attempt to lift cylinder by its cap. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage	:	Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Separate full containers from empty containers. Do not store near combustible materials. Avoid area where salt or other corrosive materials are present. Keep in properly labeled containers. Keep in a cool, well-ventilated place. Keep away from direct sunlight. Store in accordance with the particular national regulations.
Materials to avoid	:	Do not store with the following product types: Self-reactive substances and mixtures Organic peroxides Oxidizing agents Flammable liquids Flammable solids Pyrophoric liquids Pyrophoric solids Self-heating substances and mixtures Substances and mixtures which in contact with water emit flammable gases Explosives Very acutely toxic substances and mixtures Acutely toxic substances and mixtures Substances and mixtures with chronic toxicity
Recommended storage temperature	:	< 126 °F / < 52 °C
Storage period	:	> 10 y
Further information on storage stability	:	The product has an indefinite shelf life when stored properly.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
1-Chloro-1,2,2,2-tetrafluoroethane	2837-89-0	TWA	1,000 ppm	US WEEL

Engineering measures	:	Ensure adequate ventilation, especially in confined areas. Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection	:	General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn.

Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection
Material : Heat resistant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!

Eye protection : Wear the following personal protective equipment:
Chemical resistant goggles must be worn.
Face-shield

Skin and body protection : Skin should be washed after contact.

Protective measures : Wear cold insulating gloves/ face shield/ eye protection.

Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquefied gas

Color : colorless

Odor : slight, ether-like

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : -326 °F / -199 °C

Initial boiling point and boiling range	:	10 °F / -12 °C (1,013 hPa)
Flash point	:	Not applicable
Evaporation rate	:	Not applicable
Flammability (solid, gas)	:	Will not burn
Upper explosion limit / Upper flammability limit	:	Upper flammability limit Method: ASTM E681 None.
Lower explosion limit / Lower flammability limit	:	Lower flammability limit Method: ASTM E681 None.
Vapor pressure	:	3,827 hPa (77 °F / 25 °C)
Relative vapor density	:	No data available
Relative density	:	1.36 (77 °F / 25 °C)
Density	:	1.355 g/cm³ (77 °F / 25 °C) (as liquid)
Solubility(ies)		
Water solubility	:	1.45 g/l (77 °F / 25 °C)
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, kinematic	:	Not applicable
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Particle characteristics		
Particle size	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Not classified as a reactivity hazard.

Chemical stability	:	Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions.
Possibility of hazardous reactions	:	Can react with strong oxidizing agents.
Conditions to avoid	:	This substance is not flammable in air at temperatures up to 100 °C (212 °F) at atmospheric pressure. However, mixtures of this substance with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source. This substance can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air). Whether a mixture containing this substance and air, or this substance in an oxygen enriched atmosphere become combustible depends on the inter-relationship of 1) the temperature 2) the pressure, and 3) the proportion of oxygen in the mixture. In general, this substance should not be allowed to exist with air above atmospheric pressure or at high temperatures; or in an oxygen enriched environment. For example this substance should NOT be mixed with air under pressure for leak testing or other purposes. Heat, flames and sparks.
Incompatible materials	:	Oxidizing agents
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Eye contact

Acute toxicity

Not classified based on available information.

Components:

1-Chloro-1,2,2,2-tetrafluoroethane:

Acute inhalation toxicity	:	LC50 (Rat): > 230000 ppm Exposure time: 4 h Test atmosphere: gas Lowest observed adverse effect concentration (Dog): 25000 ppm Test atmosphere: gas Symptoms: Cardiac sensitization No observed adverse effect concentration (Dog): 10000 ppm Test atmosphere: gas

Symptoms: Cardiac sensitization

Cardiac sensitisation threshold limit (Dog): 140,000 mg/m³
Test atmosphere: gas
Symptoms: Cardiac sensitization

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

1-Chloro-1,2,2,2-tetrafluoroethane:

Routes of exposure	:	Skin contact
Species	:	Not tested on animals
Result	:	negative
Species	:	Not tested on animals
Result	:	negative

Germ cell mutagenicity

Not classified based on available information.

Components:

1-Chloro-1,2,2,2-tetrafluoroethane:

Germ cell mutagenicity - Assessment	:	Weight of evidence does not support classification as a germ cell mutagen.

Carcinogenicity

Not classified based on available information.

Components:

1-Chloro-1,2,2,2-tetrafluoroethane:

Carcinogenicity - Assessment	:	Weight of evidence does not support classification as a carcinogen

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

May displace oxygen and cause rapid suffocation.

STOT-repeated exposure

Not classified based on available information.

Components:

1-Chloro-1,2,2,2-tetrafluoroethane:

Assessment	:	No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Repeated dose toxicity

Components:

1-Chloro-1,2,2,2-tetrafluoroethane:

Species	:	Rat
NOAEL	:	5000 ppm
LOAEL	:	15000 ppm
Application Route	:	inhalation (gas)
Exposure time	:	90 d
Method	:	OECD Test Guideline 413
Remarks	:	No significant adverse effects were reported

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

1-Chloro-1,2,2,2-tetrafluoroethane:

Ecotoxicology Assessment

Acute aquatic toxicity	:	No toxicity at the limit of solubility.
Chronic aquatic toxicity	:	No toxicity at the limit of solubility.

Persistence and degradability

No data available

Bioaccumulative potential

Components:

1-Chloro-1,2,2,2-tetrafluoroethane:

Partition coefficient: n-octanol/water : log Pow: 1.67

Mobility in soil

No data available

Other adverse effects

Components:

1-Chloro-1,2,2,2-tetrafluoroethane:

Ozone-Depletion Potential : 0.022
Where a range of ODPs is indicated, the highest value in that range shall be used for the purposes of the Protocol. The ODPs listed as a single value have been determined from calculations based on laboratory measurements. Those listed as a range are based on estimates and are less certain. The range pertains to an isomeric group. The upper value is the estimate of the ODP of the isomer with the highest ODP, and the lower value is the estimate of the ODP of the isomer with the lowest ODP.
Regulation: UNEP - Handbook for the Montreal Protocol on Substances that Deplete the Ozone Layer (Update: 2020-01-01)
Group: Annex C - Group I: HCFCs (consumption and production)

0.022
Includes all isomers of the substance, regardless of whether the isomer is explicitly listed on its own.
Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class II Substances (Update: 2007-07-01)

Additional ecological information : No data available

Endocrine disrupting properties

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty pressure vessels should be returned to the supplier.

If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	:	UN 1021
Proper shipping name	:	REFRIGERANT GAS R 124
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	2.2
Environmentally hazardous	:	no

IATA-DGR

UN/ID No.	:	UN 1021
Proper shipping name	:	Refrigerant gas R 124
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	Non-flammable, non-toxic Gas
Packing instruction (cargo aircraft)	:	200
Packing instruction (passenger aircraft)	:	200

IMDG-Code

UN number	:	UN 1021
Proper shipping name	:	REFRIGERANT GAS R 124
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	2.2
EmS Code	:	F-C, S-V
Marine pollutant	:	no

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number	:	UN 1021
Proper shipping name	:	Refrigerant gas R 124
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	NON-FLAMMABLE GAS
ERG Code	:	126
Marine pollutant	:	no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data

Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Gases under pressure
Simple Asphyxiant

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

1-Chloro-1,2,2,2-tetrafluoroethane	2837-89-0	100 %

US State Regulations

Pennsylvania Right To Know

1-Chloro-1,2,2,2-tetrafluoroethane	2837-89-0

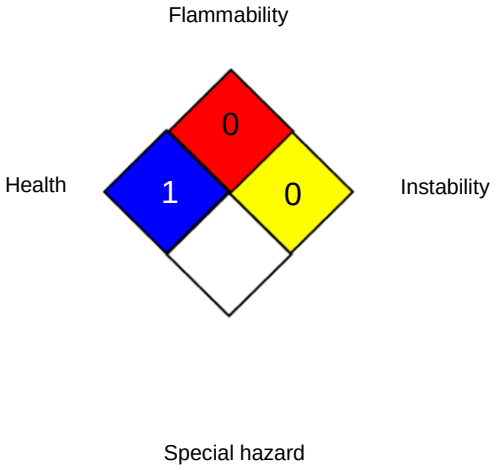
International Regulations

Montreal Protocol : 1-Chloro-1,2,2,2-tetrafluoroethane

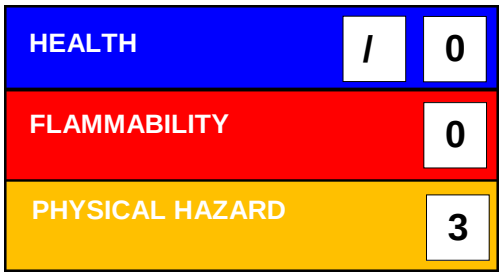
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV / CED:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Freon™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC.
Chemours™ and the Chemours Logo are trademarks of The Chemours Company.
Before use read Chemours safety information.
For further information contact the local Chemours office or nominated distributors.

Full text of other abbreviations

US WEEL	:	USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA	:	8-hr TWA

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic sub-

stance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet	:	Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, http://echa.europa.eu/
Revision Date	:	05/01/2026

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8