

# Effects On A Chiller And Chiller System From Contaminated Refrigerant

**Contaminated refrigerant can have several negative effects on a chiller and chiller systems. Some of the most common contaminants include moisture, air, oil, particulate matter, and acids. These contaminants can lead to the following issues:**

**1. Reduced Efficiency:** Contaminated refrigerant can reduce heat transfer efficiency in the evaporator and condenser. This can result in higher energy consumption, decreased cooling capacity, increased operating costs and increased carbon footprint.

**2. Corrosion:** Moisture and acids in the refrigerant can cause corrosion of the chiller components. This can lead to leaks, equipment failures, and reduced system lifespan.

**3. Compressor Damage:** Contaminated refrigerant can lead to increased wear and tear on the compressor, as impurities can cause abrasion and damage to the internal components. Moisture contamination can also lead to the formation of ice, causing blockages and possible compressor damage due to the increased pressure.

**4. Expansion Valve Issues:** Contaminants can cause blockages in the expansion valve, which can lead to erratic or reduced cooling capacity. In addition, ice formation due to moisture contamination can cause the expansion valve to freeze.

**5. Acid Formation:** When moisture reacts with refrigerant and oil, it can form acids that can cause chemical degradation of the system components. This can lead to equipment failure and expensive repairs.

**6. Oil Breakdown:** Contaminants can cause oil breakdown in the compressor, reducing its lubricating properties, and increasing the risk of compressor failure. This can cause the refrigerant to become less effective in heat transfer, reducing chiller efficiency and increasing operating cost and carbon footprint.

**7. Reduced Chiller Lifespan:** Overall, contaminated refrigerant can lead to increased wear and tear on the chiller components, which can reduce the chiller's lifespan and result in costly repairs and replacements.

**To avoid the negative effects of contaminated refrigerant, it is essential to implement regular maintenance and inspection routines, maintain refrigerant cleanliness, and ensure that technicians follow established procedures during servicing.**

**Reach Out TODAY To See How Hudson Can Help  
Your System Achieve Peak Operating Performance!**