

FORANE® 125**1. PRODUCT AND COMPANY IDENTIFICATION****Company**

Arkema Inc.
900 First Avenue
King of Prussia, Pennsylvania 19406

Fluorochemicals

Customer Service Telephone Number: (800) 245-5858
(Monday through Friday, 8:00 AM to 5:00 PM EST)

Emergency Information

Transportation: CHEMTREC: (800) 424-9300
(24 hrs., 7 days a week)
Medical: Rocky Mountain Poison Center: (866) 767-5089
(24 hrs., 7 days a week)

Product Information

Product name: FORANE® 125
Synonyms: R-125, HFC-125
Molecular formula: CHF₂CF₃
Chemical family: Hydrofluorocarbon
Molecular weight: 120.03 g/mol
Product use: Refrigerant

2. HAZARDS IDENTIFICATION**Emergency Overview**

Color: Clear - colourless
Physical state: gaseous
Form: Liquefied gas
Odor: Slightly ether-like

***Classification of the substance or mixture:**

Gases under pressure, Liquefied gas, H280

*For the full text of the H-Statements mentioned in this Section, see Section 16.

GHS-Labeling

Hazard pictograms:



FORANE® 125

Signal word: **Warning**

Hazard statements:

H280 : Contains gas under pressure; may explode if heated.

Supplemental Hazard Statements:

Overheating or overpressurizing may cause gas release or violent cylinder bursting. May decompose on contact with flames or extremely hot metal surfaces to produce toxic and corrosive products. May cause frostbite. May cause headache, nausea, dizziness, drowsiness, loss of consciousness. May cause cardiac sensitization/cardiac arrhythmia. May displace oxygen and cause rapid suffocation.

Precautionary statements:

Storage:

P403 : Store in a well-ventilated place.

P410 : Protect from sunlight.

Supplemental information:

Potential Health Effects:

Liquid : Contact with liquid or refrigerated gas can cause cold burns and frostbite. Vapor: Vapor is heavier than air and can cause suffocation by reducing oxygen available for breathing. If inhaled: Central nervous system effects: headache, nausea, dizziness, drowsiness, loss of consciousness. Stress induced heart effects: Inhalation may cause an increase in the sensitivity of the heart to adrenaline, which could result in irregular or rapid heartbeats and reduced heart function.

Medical conditions aggravated by overexposure:

Heart disease or compromised heart function.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Wt/Wt	GHS Classification**
Ethane, pentafluoro-	354-33-6	100 %	H280

**For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

FORANE® 125**Inhalation:**

If inhaled, remove victim to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin:

If on skin, flush exposed skin with lukewarm water (not hot), or use other means to warm skin slowly. Get medical attention if frostbitten by liquid or if irritation occurs. Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eyes:

Immediately flush eye(s) with plenty of water.

Ingestion:

Ingestion is not applicable - product is a gas at ambient temperatures.

Notes to physician:

Do not give drugs from adrenaline-ephedrine group.

5. FIREFIGHTING MEASURES**Extinguishing media (suitable):**

Use extinguishing media appropriate to surrounding fire conditions.

Protective equipment:

Fire fighters and others who may be exposed to products of combustion should wear full fire fighting turn out gear (full Bunker Gear) and self-contained breathing apparatus (pressure demand / NIOSH approved or equivalent).

Further firefighting advice:

Fight fire with large amounts of water from a safe distance.

Stop the flow of gas if possible.

Water mist should be used to reduce vapor concentrations in air.

Cool closed containers exposed to fire with water spray.

Closed containers of this material may explode when subjected to heat from surrounding fire.

After a fire, wait until the material has cooled to room temperature before initiating clean-up activities.

Fire fighting equipment should be thoroughly decontaminated after use.

Fire and explosion hazards:

May decompose on contact with flames or extremely hot metal surfaces to produce toxic and corrosive products.

Liquid and gas under pressure, overheating or overpressurizing may cause gas release and/or violent cylinder bursting.

Container may explode if heated due to resulting pressure rise.

Some mixtures of HCFCs and/or HFCs, and air or oxygen may be combustible if pressurized and exposed to extreme heat or flame.

When burned, the following hazardous products of combustion can occur:

hydrofluoric acid

Carbon oxides

Carbonyl halides

FORANE® 125**6. ACCIDENTAL RELEASE MEASURES****In case of spill or leak:**

Prevent further leakage or spillage if you can do so without risk. Evacuate area of all unnecessary personnel. Eliminate all ignition sources. Use Halogen leak detector or other suitable means to locate leaks or check atmosphere. Keep upwind. Evacuate enclosed spaces and disperse gas with floor-level forced-air ventilation. Avoid breathing leaked material. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits.

7. HANDLING AND STORAGE**Handling****General information on handling:**

Avoid contact with skin, eyes and clothing.
Avoid breathing gas.
Keep away from heat, sparks and flames.
Wear cold-insulating gloves/face shield/eye protection.
Keep container closed.
Use only with adequate ventilation.
Do not change or force fit connections.
Use equipment rated for cylinder pressure.
Use a backflow preventative device in piping.
Wash thoroughly after handling.
Close valve after each use and when empty.
Do not enter confined spaces unless adequately ventilated.
DO NOT CUT, DRILL, GRIND, OR WELD ON OR NEAR THIS CONTAINER.
Emptied container retains vapor and product residue.
Observe all labeled safeguards until container is cleaned, reconditioned or destroyed.

Storage**General information on storage conditions:**

Keep away from direct sunlight. Keep cylinders restrained. Store in cool, dry, well ventilated area away from sources of ignition such as flame, sparks and static electricity.

Storage stability – Remarks:

Do not apply direct flame to cylinder. Do not store cylinder in direct sun or expose it to heat above 120 F (48.9 C.).
Do not drop or refill this cylinder.

Storage incompatibility – General:

Store separate from:

Finely divided metals (aluminium, magnesium, zinc...)

Strong bases

Alkali metals

Alkaline earth metals

FORANE® 125

Form:	Liquefied gas
Odor:	Slightly ether-like
Odor threshold:	No data available
Flash point	Not applicable
Auto-ignition temperature:	> 1,382 °F (> 750 °C)
Lower flammable limit (LFL):	No data available
Upper flammable limit (UFL):	No data available
pH:	No data available
Density:	1.21 g/cm ³ (70.0 °F (21.1 °C))
Vapor pressure:	9,329 mmHg (70.0 °F (21.1 °C)) 21,084 mmHg (129.9 °F (54.4 °C))
Relative vapor density:	4.2 (Air = 1.0)
Vapor density:	No data available
Boiling point/boiling range:	-55.3 °F (-48.5 °C)
Melting point/range:	-153 °F (-103 °C)
Evaporation rate:	No data available
Solubility in water:	0.9
Molecular weight:	120.03 g/mol
Oil/water partition coefficient:	No data available
Thermal decomposition	482 °F (250 °C)
Flammability:	See GHS Classification in Section 2

10. STABILITY AND REACTIVITY

Stability:

This material is chemically stable under normal and anticipated storage, handling and processing conditions.

Materials to avoid:

Alkaline earth metals
Strong oxidizing agents

FORANE® 125

Finely divided metals (aluminium, magnesium, zinc...)
Alkali metals
Strong bases

Conditions / hazards to avoid:

Heat

Hazardous decomposition products:

Thermal decomposition giving toxic and corrosive products :
Hydrogen fluoride
Carbonyl halides
Carbon oxides

11. TOXICOLOGICAL INFORMATION**Data for FORANE® 125****Acute toxicity****Inhalation:**

Practically nontoxic. (Rat) 4 h LC50 > 800000 ppm. (Gas)

Sensitization:

Causes cardiac sensitization. inhalation. (Dog) Stress induced heart effects: signs: irregular heart beat, rapid heart beat, in some cases, sudden death (Reaction may occur in response to stress (natural adrenaline release) or administration of epinephrine.)

Repeated dose toxicity

Subchronic inhalation administration to Rat / No adverse systemic effects reported.

Genotoxicity**Assessment in Vitro:**

No genetic changes were observed in laboratory tests using: bacteria, animal cells, human cells

Assessment in Vivo:

No genetic changes were observed in laboratory tests using: mice

Developmental toxicity

Exposure during pregnancy. inhalation (rat and rabbit) / No birth defects were observed.

12. ECOLOGICAL INFORMATION**Chemical Fate and Pathway**

Data on this material and/or its components are summarized below.

Data for FORANE® 125

FORANE® 125

Biodegradation:

Not readily biodegradable. (Closed Bottle test, 28 d) biodegradation 5 %

Octanol Water Partition Coefficient:

log Pow = 1.48

Global Warming Potential:

GWP 0.84 (Halocarbon global warming potential; HGWP; (R-11 = 1))

GWP 3,450 (Global warming potential with respect to CO2 (time horizon 100 years))

Ozone Depletion Potential:

ODP 0.001 (Ozone depletion potential; ODP; (R-11 = 1))

Ecotoxicology

No data are available.

13. DISPOSAL CONSIDERATIONS

Waste disposal:

Do not vent the container contents, or product residuals, to the atmosphere. Recover and reclaim unused contents or residuals as appropriate. Recovered/reclaimed product can be returned to an approved certified reclaimer or back to the seller depending on the material. Completely emptied disposable containers can be disposed of as recyclable steel. Returnable cylinders must be returned to seller. Dispose of in accordance with federal, state and local regulations. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

14. TRANSPORT INFORMATION

US Department of Transportation (DOT)

UN Number : 3220
 Proper shipping name : Pentafluoroethane
 Class : 2.2
 Marine pollutant : no

International Maritime Dangerous Goods Code (IMDG)

UN Number : 3220
 Proper shipping name : PENTAFLUOROETHANE (REFRIGERANT GAS R 125)
 Class : 2.2
 Marine pollutant : no

15. REGULATORY INFORMATION

Chemical Inventory Status

EU. EINECS : EINECS : Conforms to

FORANE® 125

US. Toxic Substances Control Act	TSCA	The components of this product are all on the TSCA Inventory.
Australia. Industrial Chemical (Notification and Assessment) Act	AICS	Conforms to
Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL)	DSL	All components of this product are on the Canadian DSL.
Japan. Kashin-Hou Law List	ENCS (JP)	Conforms to
Korea. Existing Chemicals Inventory (KECI)	KECI (KR)	Conforms to
Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act	PICCS (PH)	Conforms to
China. Inventory of Existing Chemical Substances	IECSC (CN)	Conforms to

United States – Federal Regulations

SARA Title III – Section 302 Extremely Hazardous Chemicals:

The components in this product are either not SARA Section 302 regulated or regulated but present in negligible concentrations.

SARA Title III - Section 311/312 Hazard Categories:

Acute Health Hazard, Sudden Release of Pressure Hazard

SARA Title III – Section 313 Toxic Chemicals:

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) - Reportable Quantity (RQ):

The components in this product are either not CERCLA regulated, regulated but present in negligible concentrations, or regulated with no assigned reportable quantity.

United States – State Regulations

New Jersey Right to Know

No components are subject to the New Jersey Right to Know Act.

Pennsylvania Right to Know

<u>Chemical Name</u>	<u>CAS-No.</u>
Ethane, pentafluoro-	354-33-6

FORANE® 125**California Prop. 65**

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive defects.

16. OTHER INFORMATION**Full text of H-Statements referred to under sections 2 and 3.**

H280 Contains gas under pressure; may explode if heated.

Latest Revision(s):

Reference number:	000000033872
Date of Revision:	05/09/2015
Date Printed:	05/09/2015

FORANE® is a registered trademark of Arkema Inc.

Arkema Inc. believes that the information and recommendations contained herein (including data and statements) are accurate as of the date hereof. NO WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE, WARRANTY OF MERCHANTABILITY, OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, IS MADE CONCERNING THE INFORMATION PROVIDED HEREIN. The information provided herein relates only to the specific product designated and may not be valid where such product is used in combination with any other materials or in any process. Further, since the conditions and methods of use are beyond the control of Arkema Inc., Arkema Inc. expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information.