

**Solstice® 454B****00000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

**SECTION 1. IDENTIFICATION**

Product name : Solstice® 454B

Number : 00000025450

Product Use Description : Refrigerant

Manufacturer or supplier's details : Honeywell International Inc.  
115 Tabor Road  
Morris Plains, NJ 07950-2546

For more information call : 800-522-8001  
+1-973-455-6300(Monday-Friday, 9:00am-5:00pm)

In case of emergency call : **Medical: 1-800-498-5701 or +1-303-389-1414**  
: **Transportation (CHEMTREC): 1-800-424-9300 or +1-703-527-3887**  
:  
: (24 hours/day, 7 days/week)

**SECTION 2. HAZARDS IDENTIFICATION****Emergency Overview**

Form : Liquefied gas

Color : colourless

Odor : slight ether-like

**Classification of the substance or mixture**

Classification of the substance or mixture : Flammable gases, Category 1  
Gases under pressure, Liquefied gas  
Simple Asphyxiant

**GHS Label elements, including precautionary statements**

**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

Symbol(s)

:



Signal word

: Danger

Hazard statements

: Extremely flammable gas.  
Contains gas under pressure; may explode if heated.  
May displace oxygen and cause rapid suffocation.

Precautionary statements

: **Prevention:**  
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.  
  
**Response:**  
Leaking gas fire: Do not extinguish, unless leak can be stopped safely.  
Eliminate all ignition sources if safe to do so.  
  
**Storage:**  
Protect from sunlight. Store in a well-ventilated place.**Carcinogenicity**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical nature

: Mixture

Chemical name	CAS-No.	Concentration
Difluoromethane	75-10-5	68.90 %
2,3,3,3-Tetrafluoroprop-1-ene	754-12-1	31.10 %

**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

**SECTION 4. FIRST AID MEASURES**

- General advice : First aider needs to protect himself. Move out of dangerous area. Take off all contaminated clothing immediately.
- Inhalation : Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Use oxygen as required, provided a qualified operator is present. Call a physician.
- Skin contact : Rapid evaporation of the liquid may cause frostbite. If there is evidence of frostbite, bathe (do not rub) with lukewarm (not hot) water. If water is not available, cover with a clean, soft cloth or similar covering. Wash contaminated clothing before re-use. Consult a physician.
- Eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In case of frostbite water should be lukewarm, not hot. Call a physician.
- Ingestion : Unlikely route of exposure. As this product is a gas, refer to the inhalation section. Do not induce vomiting without medical advice. If conscious, drink plenty of water. Never give anything by mouth to an unconscious person. Call a physician immediately.

**Notes to physician**

- Indication of immediate medical attention and special treatment needed, if necessary : Treat frost-bitten areas as needed. Treat symptomatically.

**SECTION 5. FIREFIGHTING MEASURES**

- Suitable extinguishing media : In case of fire, allow gas to burn if flow cannot be shut off immediately.  
Apply water from a safe distance to cool container and protect surrounding area.  
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Specific hazards during : Flammable gas.

**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

## firefighting

Contents under pressure.  
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.  
Vapors may travel to areas away from work site before igniting/flashing back to vapor source.  
Fire or intense heat may cause violent rupture of packages.  
Cool closed containers exposed to fire with water spray.  
Do not allow run-off from fire fighting to enter drains or water courses.  
In case of fire hazardous decomposition products may be produced such as:  
Hydrogen fluoride  
Carbonyl halides  
Carbon monoxide  
Carbon dioxide (CO<sub>2</sub>)

## Special protective equipment for firefighters

: In the event of fire and/or explosion do not breathe fumes.  
Wear self-contained breathing apparatus and protective suit.  
No unprotected exposed skin areas.

## Further information

: Evacuate personnel to safe areas.  
Leaking gas fire: Do not extinguish, unless leak can be stopped safely.  
Eliminate all ignition sources if safe to do so.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

## Personal precautions, protective equipment and emergency procedures

: Immediately evacuate personnel to safe areas.  
Keep people away from and upwind of spill/leak.  
Wear personal protective equipment. Unprotected persons must be kept away.  
Wear self-contained breathing apparatus and protective suit.  
Eliminate all ignition sources if safe to do so.  
Avoid skin contact with leaking liquid (danger of frostbite).  
Ventilate the area.  
Vapors may travel to areas away from work site before igniting/flashing back to vapor source.  
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.  
Avoid accumulation of vapours in low areas.  
Unprotected personnel should not return until air has been tested and determined safe.

**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

- Environmental precautions : Ensure that the oxygen content is  $\geq 19.5\%$ .  
Prevent further leakage or spillage if safe to do so.  
The product evaporates readily.  
Discharge into the environment must be avoided.
- Methods and materials for containment and cleaning up : Use explosion-proof equipment.  
No sparking tools should be used.  
Ventilate the area.  
Allow to evaporate.

**SECTION 7. HANDLING AND STORAGE****Handling**

- Precautions for safe handling : Handle with care.  
Wear personal protective equipment.  
Do not breathe vapour.  
Avoid contact with skin, eyes and clothing.  
Use only in well-ventilated areas.  
Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C.  
Follow all standard safety precautions for handling and use of compressed gas cylinders.  
Use authorized cylinders only.  
Protect cylinders from physical damage.  
Do not puncture or drop cylinders, expose them to open flame or excessive heat.  
Do not remove screw cap until immediately ready for use.  
Always replace cap after use.
- Advice on protection against fire and explosion : Container hazardous when empty.  
Vapours may form flammable mixture with air.  
Keep product and empty container away from heat and sources of ignition.  
Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.  
Take measures to prevent the build up of electrostatic charge.  
Electrical equipment should be protected to the appropriate standard.  
Use explosion-proof equipment.  
No sparking tools should be used.  
No smoking.

**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

**Storage**

Conditions for safe storage, including any incompatibilities : Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even after use.  
Keep containers tightly closed in a dry, cool and well-ventilated place.  
Keep away from heat and sources of ignition.  
Storage rooms must be properly ventilated.  
Ensure adequate ventilation, especially in confined areas.  
Protect cylinders from physical damage.  
Store away from incompatible substances.  
Store in original container.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

Protective measures : Ensure that eyewash stations and safety showers are close to the workstation location.  
Do not breathe vapour.  
Avoid contact with skin, eyes and clothing.

Engineering measures : Use with local exhaust ventilation.

Eye protection : Safety goggles

Hand protection : Protective gloves  
Gloves must be inspected prior to use.  
Replace when worn.

Skin and body protection : Avoid skin contact with leaking liquid (danger of frostbite).  
Wear suitable protective equipment.

Respiratory protection : No personal respiratory protective equipment normally required.  
When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.  
Use NIOSH approved respiratory protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
Ensure adequate ventilation, especially in confined areas.  
When using do not eat, drink or smoke.

**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

Remove and wash contaminated clothing before re-use.  
 Keep working clothes separately.  
 Do not breathe vapour.  
 Avoid contact with skin, eyes and clothing.

**Exposure Guidelines**

Components	CAS-No.	Value	Control parameters	Update	Basis
Difluoromethane	75-10-5	TWA : Time weighted average	2,200 mg/m <sup>3</sup> (1,000 ppm)	2007	WEEL:US. OARS. WEELs Workplace Environmental Exposure Level Guide, as amended
Difluoromethane	75-10-5	TWA : Time weighted average	(1,000 ppm)	1994	Honeywell:Limit established by Honeywell International Inc.
2,3,3,3-Tetrafluoroprop-1-ene	754-12-1	TWA : Time weighted average	(500 ppm)	2009	WEEL:US. OARS. WEELs Workplace Environmental Exposure Level Guide, as amended
2,3,3,3-Tetrafluoroprop-1-ene	754-12-1	TWA : Time weighted average	(500 ppm)	03 15 2010	Honeywell:Limit established by Honeywell International Inc.
2,3,3,3-Tetrafluoroprop-1-ene	754-12-1	STEL : Short term exposure limit	(1,500 ppm)	03 15 2010	Honeywell:Limit established by Honeywell International Inc.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Physical state : Liquefied gas

**Solstice® 454B****00000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

Color	: colourless
Odor	: slight ether-like
Odor threshold	: Note: No data available
pH	: Note: neutral
Melting point/range	: Note: No data available
Boiling point/boiling range	: -50.9 °C
Flash point	: Note: Not applicable
Evaporation rate	: > 1 Method: Compared to CCl <sub>4</sub> .
Flammability	: Flammable gas.
Lower flammability limit	: 11.25 %(V) at 23 °C
Upper flammability limit	: 22 %(V) at 23 °C
Vapor pressure	: 1,411 kPa at 21 °C(70 °F)
Vapor density	: 2.2 Note: (Air = 1.0)
Density	: Note: No data available
Water solubility	: Note: No data available
Partition coefficient: n-	: Note: No data available



**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

octanol/water

Ignition temperature : 496 °C

Viscosity, dynamic : Note: No data available

Viscosity, kinematic : Note: No data available

Oxidizing properties : The substance or mixture is not classified as oxidizing.

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Hazardous polymerisation does not occur.

Conditions to avoid : Keep away from heat and sources of ignition.  
Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C.  
Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.  
Decomposes under high temperature.  
Some risk may be expected of corrosive and toxic decomposition products.

Incompatible materials : Alkali metals  
Oxidizers (e.g. peroxide residues present in insufficiently cured rubbers)  
Finely divided metal powders such as aluminum, magnesium, or zinc.

Hazardous decomposition products : In case of fire hazardous decomposition products may be produced such as:  
Hydrogen fluoride  
Carbonyl halides  
Carbon monoxide  
Carbon dioxide (CO<sub>2</sub>)

**Solstice® 454B****00000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

**SECTION 11. TOXICOLOGICAL INFORMATION**

Acute inhalation toxicity Difluoromethane	: LC50: > 520000 ppm Exposure time: 4 h Species: Rat
2,3,3,3-Tetrafluoroprop-1-ene	: LC50: > 400000 ppm Exposure time: 4 h Species: Rat Method: OECD Test Guideline 403
Skin irritation 2,3,3,3-Tetrafluoroprop-1-ene	: Note: Not applicable study technically not feasible
Eye irritation 2,3,3,3-Tetrafluoroprop-1-ene	: Note: Not applicable study technically not feasible
Sensitisation Difluoromethane	: Cardiac sensitization Species: dogs Note: No-observed-effect level >350 000 ppm
2,3,3,3-Tetrafluoroprop-1-ene	: Dermal Note: Not applicable, as this product is a gas. study technically not feasible
Repeated dose toxicity Difluoromethane	: Species: Rat Application Route: Inhalation Exposure time: (90 d) NOEL: 50000 ppm Subchronic toxicity

**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

2,3,3,3-Tetrafluoroprop-1-ene

: Species: Rat  
Application Route: Inhalation  
Exposure time: (2 Weeks)  
No-observed-effect level: 50000 ppm  
Method: OECD Test Guideline 412

Species: Rat  
Application Route: Inhalation  
Exposure time: (4 Weeks)  
NOAEL (No observed adverse effect level): 50000 ppm  
Method: OECD Test Guideline 412

Species: Rat  
Application Route: Inhalation  
Exposure time: (13 Weeks)  
NOAEL (No observed adverse effect level): 50000 ppm  
Method: OECD Test Guideline 413

Species: Rabbit, male  
Application Route: Inhalation  
Exposure time: (28 d)  
No-observed-effect level: 500 ppm  
Method: OECD Test Guideline 412  
There are no observed toxicological effects, which result in classification as a specific target organ toxicant.

Species: Rabbit, female  
Application Route: Inhalation  
Exposure time: (28 d)  
No-observed-effect level: 1000 ppm  
Method: OECD Test Guideline 412  
There are no observed toxicological effects, which result in classification as a specific target organ toxicant.

Species: Mini-pig  
Application Route: Inhalation  
Exposure time: (28 d)  
NOAEL (No observed adverse effect level): 10000 ppm  
highest exposure tested

Genotoxicity in vitro  
Difluoromethane

: Test Method: Ames test

**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

- Result: negative
- 2,3,3,3-Tetrafluoroprop-1-ene : Test Method: Ames test  
Result: 20% and higher, positive in TA 100 and e. coli WP2 uvrA, negative in TA98, TA100, and TA1535.  
Method: OECD Test Guideline 471
- : Cell type: Human lymphocytes  
Result: negative  
Method: Mutagenicity (in vitro mammalian cytogenetic test)
- : Test Method: Chromosome aberration test in vitro  
Result: negative
- : Test Method: Chromosome aberration test in vitro  
Cell type: Human lymphocytes  
Result: negative  
Method: OECD Test Guideline 473  
Note: Dose 760,000 ppm
- Genotoxicity in vivo  
Difluoromethane : Species: Mouse  
Cell type: Bone marrow  
Method: Mutagenicity (micronucleus test)  
Result: negative
- 2,3,3,3-Tetrafluoroprop-1-ene : Species: Mouse  
Cell type: Micronucleus  
Dose: up to 200,000 ppm (4 hour)  
Method: OECD Test Guideline 474  
Result: negative
- : Test Method: Unscheduled DNA synthesis  
Dose: up to 50,000 ppm (4 weeks)  
Method: OECD Test Guideline 486  
Result: negative
- : Species: Rat  
Cell type: Micronucleus  
Dose: up to 50,000 ppm (4 weeks)  
Method: OECD Test Guideline 474  
Result: negative

Carcinogenicity

**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

2,3,3,3-Tetrafluoroprop-1-ene : Species: Rat  
Note: Not classified as a human carcinogen. Substance not expected to be a carcinogen based on available data.

Teratogenicity  
Difluoromethane : Species: Rat  
Dose: NOEL - 50,000 ppm  
Note: Did not show teratogenic effects in animal experiments.

Species: Rabbit  
Dose: NOEL - 50,000 ppm  
Note: Did not show teratogenic effects in animal experiments.

**SECTION 12. ECOLOGICAL INFORMATION**

Toxicity to fish  
2,3,3,3-Tetrafluoroprop-1-ene : LC50: > 197 mg/l  
Exposure time: 96 h  
Species: Cyprinus carpio (Carp)  
Method: OECD Test Guideline 203  
Note: No demonstrable toxic effect in saturated solution.

Toxicity to daphnia and other aquatic invertebrates  
2,3,3,3-Tetrafluoroprop-1-ene : EC50: > 83 mg/l  
Exposure time: 48 h  
Species: Daphnia magna (Water flea)  
Method: OECD Test Guideline 202

Toxicity to algae  
2,3,3,3-Tetrafluoroprop-1-ene : EC50: > 100 mg/l  
Species: Scenedesmus capricornutum (fresh water algae)  
Method: OECD Test Guideline 201

Bioaccumulation  
2,3,3,3-Tetrafluoroprop-1-ene : Note: Due to the distribution coefficient n-octanol/water,

**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

ene accumulation in organisms is not expected.

Biodegradability  
Difluoromethane : Note: Minimal

2,3,3,3-Tetrafluoroprop-1-ene : Result: Not readily biodegradable.  
Method: OECD Test Guideline 301F

**Further information on ecology****SECTION 13. DISPOSAL CONSIDERATIONS**

Disposal methods : Observe all Federal, State, and Local Environmental regulations.

**SECTION 14. TRANSPORT INFORMATION**

**DOT** UN/ID No. : UN 3161  
Proper shipping name : LIQUEFIED GAS, FLAMMABLE, N.O.S.  
(Difluoromethane, R-1234yf)  
Class : 2.1  
Packing group  
Hazard Labels : 2.1

**IATA** UN/ID No. : UN 3161  
Description of the goods : LIQUEFIED GAS, FLAMMABLE, N.O.S.  
(Difluoromethane, R-1234yf)  
Class : 2.1  
Hazard Labels : 2.1  
Packing instruction (cargo : 200  
aircraft)

**IMDG** UN/ID No. : UN 3161  
Description of the goods : LIQUEFIED GAS, FLAMMABLE, N.O.S.  
(DIFLUOROMETHANE, R-1234yf)  
Class : 2.1  
Hazard Labels : 2.1  
EmS Number : F-D, S-U  
Marine pollutant : no

**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

**SECTION 15. REGULATORY INFORMATION****Inventories**

- US. Toxic Substances Control Act : On TSCA Inventory
- Australia. Industrial Chemical (Notification and Assessment) Act : On the inventory, or in compliance with the inventory
- Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL) : All components of this product are on the Canadian DSL
- Japan. Kashin-Hou Law List : On the inventory, or in compliance with the inventory
- Korea. Existing Chemicals Inventory (KECI) : On the inventory, or in compliance with the inventory
- Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act : On the inventory, or in compliance with the inventory
- China. Inventory of Existing Chemical Substances (IECSC) : On the inventory, or in compliance with the inventory
- New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand : On the inventory, or in compliance with the inventory
- TSCA 12B : US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
- 2,3,3,3-Tetrafluoroprop-1-ene 754-12-1


**National regulatory information**

**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

<b>SARA 302 Components</b>	:	No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
<b>SARA 313 Components</b>	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
<b>SARA 311/312 Hazards</b>	:	Fire Hazard Sudden Release of Pressure Hazard Acute Health Hazard
<b>California Prop. 65</b>	:	 <b>WARNING:</b> This product can expose you to chemicals, listed below, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to <a href="http://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a> . Dichloromethane 75-09-2 Chloromethane 74-87-3
<b>Massachusetts RTK</b>	:	Dichloromethane 75-09-2
<b>Pennsylvania RTK</b>	:	Difluoromethane 75-10-5

**SECTION 16. OTHER INFORMATION**

	<b>HMIS III</b>	<b>NFPA</b>
Health hazard	: 1	2
Flammability	: 4	4
Physical Hazard	: 0	
Instability	:	0

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the use of individuals trained in the particular system.

**Further information**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not



**Solstice® 454B****000000025450**

Version 1.0

Revision Date 10/07/2020

Print Date 12/03/2021

to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

Prepared by Honeywell Performance Materials and Technologies Product Stewardship Group