

The MSDS format adheres to the standards and regulatory requirements of the United States and may not meet regulatory requirements in other countries. DuPont 1 Page Material Safety Data Sheet "FREON" 503 Refrigerant 2013FR Revised 10-JUL-1997 _____ CHEMICAL PRODUCT/COMPANY IDENTIFICATION Material Identification "FREON" is a registered trademark of DuPont. Corporate MSDS Number : DU001066 Formula : CHF3/CClF3 (AZEOTROPE) Grade : REFRIGERANT Company Identification MANUFACTURER/DISTRIBUTOR DuPont Fluoroproducts 1007 Market Street Wilmington, DE 19898 PHONE NUMBERS Product Information : 1-800-441-7515 (outside the U.S. 302-774-1000) Transport Emergency : CHEMTREC 1-800-424-9300(outside U.S. 703 - 527 - 3887) : 1-800-441-3637 (outside the U.S. Medical Emergency 302-774-1000) _____ COMPOSITION/INFORMATION ON INGREDIENTS Components Material CAS Number % METHANE, TRIFLUORO- ("FREON" 23) 75-46-7 40 *METHANE, CHLOROTRIFLUORO- ("FREON" 13) 75-72-9 60 * Disclosure as a toxic chemical is required under Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372. HAZARDS IDENTIFICATION _____ Potential Health Effects Inhalation of high concentrations of vapor is harmful and may cause heart irregularities, unconsciousness, or death. Intentional misuse can be fatal. Vapor reduces oxygen available for breathing and is heavier than air. Liquid contact can cause frostbite.

HUMAN HEALTH EFFECTS:

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(HAZARDS IDENTIFICATION - Continued)

Overexposure by inhalation may include nonspecific discomfort, such as nausea, headache, or weakness; or temporary nervous system depression with anesthetic effects such as dizziness, headache, confusion, incoordination, and loss of consciousness; or with gross overexposure (>20%), possibly temporary alteration of the heart's electrical activity with irregular pulse, palpitations, or inadequate circulation.

Individuals with preexisting diseases of the central nervous or cardiovascular system may have increased susceptibility to the toxicity of excessive exposures. Eye or skin contact with the liquid may cause frostbite.

Carcinogenicity Information

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

FIRST AID MEASURES

First Aid

INHALATION If inhaled, immediately remove to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

SKIN CONTACT

Flush skin with plenty of water. Treat for frostbite if necessary.

EYE CONTACT

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

INGESTION

Ingestion is not considered a potential route of exposure.

Notes to Physicians

Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should only be used with special caution in situations of emergency life support.

_____ FIRE FIGHTING MEASURES Flammable Properties Flash Point : Will not burn Flammable limits in Air, % by Volume LEL : Not applicable UEL : Not applicable Autoignition : Not determined Autodecomposition : >760 C (>1400 F) Fire and Explosion Hazards: Use water spray or fog to cool containers. Cylinders are equipped with temperature and pressure relief devices but may still rupture under fire conditions. Decomposition may occur. Extinguishing Media As appropriate for combustibles in area. Fire Fighting Instructions Self-contained breathing apparatus (SCBA) is required if cylinders rupture or release under fire conditions. _____ ACCIDENTAL RELEASE MEASURES _____ Safeguards (Personnel) NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up. Accidental Release Measures Ventilate area, especially low or enclosed places where heavy vapors might collect. Remove open flames. Self-contained breathing apparatus (SCBA) is required if a large spill or release occurs. _____ HANDLING AND STORAGE _____ Handling (Personnel) Avoid breathing vapors or allowing liquid or cold vapors to contact skin and eyes. Use with sufficient ventilation to keep employee exposure below recommended limits.

Storage

Clean, dry area. Do not heat above 52 deg C (125 deg F).

_____ EXPOSURE CONTROLS/PERSONAL PROTECTION _____ Engineering Controls Normal ventilation for standard manufacturing procedures is generally adequate. Local exhaust should be used when large amounts are released. Mechanical ventilation should be used in low or enclosed places. Personal Protective Equipment Butyl or neoprene gloves and chemical splash goggles should be used if contact is possible. Under normal manufacturing conditions, no respiratory protection is required when using this product. Self-contained breathing apparatus (SCBA) is required if a spill occurs. Exposure Guidelines Applicable Exposure Limits METHANE, TRIFLUORO- ("FREON" 23) PEL (OSHA): None EstablishedTLV (ACGIH): None EstablishedAEL * (DuPont): 1000 ppm, 8 & 12 : 1000 ppm, 8 & 12 Hr. TWA * AEL is DuPont's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence. _____ PHYSICAL AND CHEMICAL PROPERTIES Physical Data Boiling Point : -88.8 C (-127.8 F) Vapor Pressure : 566 psia at 15.6 deg C (60 deg F) Vapor Density : 3.0 (Air = 1) % Volatiles : 100 WT% Evaporation Rate :>1 (CCl4 = 1) Solubility in Water : 0.042 WT% @ 25 C (77 F) pН : Neutral Odor : Slight ethereal Form : Gas Color : Clear, colorless : 1.233 g/cc at -30 deg C (-22 deg F) -Density Liquid

_____ STABILITY AND REACTIVITY _____ Chemical Stability Material is stable. However, avoid open flames and high temperatures. Incompatibility with Other Materials Incompatible with alkali or alkaline earth metals- powdered Al, Zn, Be, etc. Polymerization Polymerization will not occur. Other Hazards : "FREON" 503 Refrigerant can be decomposed Decomposition by high temperatures (open flames, glowing metal surfaces, etc.) forming hydrochloric and hydrofluoric acids, and possibly carbonyl halides. _____ TOXICOLOGICAL INFORMATION _____ # Animal Data "FREON" 503 is untested for toxicological hazards. The hazards for each component are as follows. "FREON" 23 Inhalation 4-hour LC50: >663,000 ppm in rats "Freon" 23 is untested for skin and eye irritancy, and for animal sensitization. Effects from single high inhalation exposure to "Freon" 23 include anaesthetic effects, and nonspecific effects such as weight loss were observed at concentrations >22%. No cardiac sensitization was observed in dogs after breathing 800,000 ppm for periods of 5-10 minutes following epinephrine challenge. In another test, dogs exposed to up to 30% or up to 50% (with aditional oxygen), had no positive responses. No cardiac sensitization occurred in baboons exposed by inhalation to 10%, 30%, 50%, or 70% "Freon" 23 before or after an epinephrine challenge; there was a dose-related decrease in heart rates and differences in respiratory rates during exposure. No animal tests are available to define the carcinogenic hazards of "Freon" 23. The maternal and developmental NOAEL was 50,000 ppm. "Freon" 23 is not considered a unique

developmental hazard to the conceptus. There were no developmental or reproductive effects.

Tests have shown that "Freon" 23 does not produce genetic damage in bacterial or mammalian cell cultures. It has not produced genetic damage in tests on animals.

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"FREON" 13

Inhalation 2-hour LC50: >600,000 ppm in rats

The compound is untested for skin irritancy, is untested for eye irritancy, and is untested for animal sensitization. No adverse effects were seen in animals exposed by inhalation to concentrations as high as 20% (v/v). Cardiac sensitization was observed in beagle dogs exposed to 800,000 ppm for 5 minutes and challenged with epinephrine. No animal test reports are available to define carcinogenic, mutagenic, embryotoxic, or reproductive hazards.

_____ DISPOSAL CONSIDERATIONS _____ Waste Disposal Comply with Federal, State, and local regulations. Remove to permitted waste disposal facility. Reclaim by distillation. TRANSPORTATION INFORMATION _____ Shipping Information DOT/IMO Proper Shipping Name : CHLOROTRIFLUOROMETHANE AND TRIFLUOROMETHANE AZEOTROPIC MIXTURE Hazard Class : 2.2 UN NO. : 2599 DOT/IMO Label : NONFLAMMABLE GAS Shipping Containers Cylinders

Ton Tanks

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_____ REGULATORY INFORMATION _____ U.S. Federal Regulations TSCA Inventory Status : Reported/Included. TITLE III HAZARD CLASSIFICATIONS SECTIONS 311, 312 : Yes Acute Chronic : No Fire : No Reactivity : No Pressure : Yes LISTS: CERCLA Hazardous Substance -No Toxic Chemicals -(See Components Section) _____ OTHER INFORMATION NFPA, NPCA-HMIS NPCA-HMIS Rating : 1 Health : 0 Flammability : 1 Reactivity Personal Protection rating to be supplied by user depending on use conditions. _____ The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process. Responsibility for MSDS : MSDS Coordinator > : DuPont Fluoroproducts : Wilmington, DE 19898 Address : (800) 441-7515 Telephone

Indicates updated section.

This information is based upon technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained.

End of MSDS