MATERIAL SAFETY DATA SHEET

R-124
May 2011

CHEMICAL PRODUCT/COMPANY IDENTIFICATION

MATERIAL IDENTIFICATION
Formula: CHClF-CF3

TRADENAMES AND SYNONYMS
1-Chloro-1,2,2,2-Tetrafluoroethane

COMPANY IDENTIFICATION
Manufacturer/Distributor
Hudson Technologies Company
One Blue Hill Plaza, PO Box 1541
Pearl River, NY 10965

Phone Numbers
Product information: 1-800-953-2244
Transport Emergency: CHEMTREC 1-800-424-9300
Medical Emergency: 1-800-501-4376

COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENTS

<table>
<thead>
<tr>
<th>Material</th>
<th>CAS Number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>*ETHANE, 2-CHLORO-1,1,1,2-TETRAFLUORO-(HCFC-124)</td>
<td>2837-89-0</td>
<td>94.7</td>
</tr>
<tr>
<td>*ETHANE, 1-CHLORO-1,1,2,2-TETRAFLUORO-(HCFC-124a)</td>
<td>354-25-6</td>
<td>5</td>
</tr>
</tbody>
</table>

* Disclosure as a toxic chemical is required under Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.

HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS

INHALATION
ETHANE, 2-CHLORO-1,1,1,2-TETRAFLUOROGross overexposure may cause: Central nervous system depression with dizziness, confusion, incoordination, drowsiness or unconsciousness. Irregular heart beat with a strange sensation in the chest, "heart thumping", apprehension, lightheadedness, feeling of fainting, dizziness, weakness, sometimes progressing to loss of consciousness and death. Suffocation, if air is displaced by vapors.

SKIN CONTACT
ETHANE, 2-CHLORO-1,1,1,2-TETRAFLUOROImmediate effects of overexposure may include: Frostbite, if liquid or escaping vapor contacts the skin.

EYE CONTACT
ETHANE, 2-CHLORO-1,1,1,2-TETRAFLUORO- "Frostbite-like" effects may occur if the liquid or escaping vapors contact the eyes.

ADDITIONAL HEALTH EFFECTS
ETHANE, 2-CHLORO-1,1,1,2-TETRAFLUOROIncreased susceptibility to the effects of this material may be observed in persons with pre-existing disease of the: central nervous system, cardiovascular system.
Carcinogenicity Information
None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

First Aid Measures
Inhalation
If high concentrations are inhaled, immediately remove to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Skin Contact
Flush skin with water for at least 15 minutes after excessive contact. Seek medical assistance if irritation is present. Wash contaminated clothing before reuse. Treat for frostbite if necessary by gently warming affected area.

Eye Contact
In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

Ingestion
Ingestion is not considered a potential route of exposure.

Notes to Physicians
Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should only be used with special caution in situations of emergency life support.

Fire Fighting Measures
# Flammable Properties
Flash Point: No flash point

Flammable Limits in air, % by Volume:
LEL: None per ASTM E681
UEL: None per ASTM E681
Autoignition: Not determined

Fire and Explosion Hazards:
Cylinders may rupture under fire conditions. Decomposition may occur.

Extinguishing Media
Use media appropriate for surrounding material.

Fire Fighting Instructions
Cool tank/container with water spray. Self-contained breathing apparatus (SCBA) may be required if cylinders rupture or release under fire conditions.

Water runoff should be contained and neutralized prior to release.

Accidental Release Measures
Safeguards (Personnel)
NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up. Ventilate area, especially low or enclosed places where heavy vapors might collect. Remove open flames. Use self-contained breathing apparatus (SCBA) if large spill or leak occurs.
ACCIDENTAL RELEASE MEASURES

Emergency Exposure Limits (EEL) are established to facilitate site or plant emergency evacuation and specify airborne concentrations of brief durations which should not result in permanent adverse health effects or interfere with escape. EEL’s are expressed as airborne concentration multiplied by time (CxT) for up to a maximum of 60 minutes and as a ceiling airborne concentration. These limits are used in conjunction with engineering controls/monitoring and as an aid in planning for episodic releases and spills.

The Emergency Exposure Limit (EEL) for HCFC-123 is 1000 ppm for up to 60 minutes with a 1 minute not-to-exceed ceiling of 2500 ppm.

SPILL CLEAN UP

Comply with Federal, State, and local regulations for reporting releases.

HANDLING AND STORAGE

HANDLING (PERSONNEL)

Avoid breathing vapors or mist. Avoid contact with eyes or skin. Use with sufficient ventilation to keep employee exposure below recommended limits.

STORAGE

Store in a clean, dry place. Do not heat above 52 C (126 F).

EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS

Use sufficient ventilation to keep employee exposure below recommended limits. Local exhaust should be used when large amounts are released. Mechanical ventilation should be used in low or enclosed places.

PERSONAL PROTECTIVE EQUIPMENT

Lined butyl gloves should be used to avoid prolonged or repeated exposure. Chemical splash goggles should be available for use as needed to prevent eye contact. Under normal manufacturing conditions, no respiratory protection is required when using this product. Self-contained breathing apparatus (SCBA) is required if a large release occurs.

EXPOSURE GUIDELINES

EXPOSURE LIMITS

R-124

PEL (OSHA) None Established
TLV (ACGIH) None Established
WEEL (AIHA) 1000 ppm, 8 Hr. TWA

PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL DATA

Boiling Point: -11 C (12 F) @ 760 mm Hg
Vapor Pressure: 61 psia @ 25 C (77 F)
Freezing Point: -199 C (-326 F)
% Volatiles: 100 WT%
Solubility in Water: 1.71 WT% @ 24 C (75 F)
Odor: Ether (slight).
Form: Liquified Gas.
MATERIAL SAFETY DATA SHEET

Color: Clear, Colorless.
Density: 1.364 g/cm³ @ 25 C (77 F)
Saturated Vapor Density: 6.882 g/L (at boiling point)
Critical temperature: 122.2 C (252 F)
Critical pressure: 518.3 psia
Critical volume: 246.4 cc/g mol
Critical density: 0.554 g/cm³

STABILITY AND REACTIVITY

CHEMICAL STABILITY
Stable.

CONDITIONS TO AVOID
Avoid open flames and high temperatures.

INCOMPATIBILITY WITH OTHER MATERIALS
Incompatible with alkali or alkaline earth metals- powdered Al, Zn, Be, etc.

DECOMPOSITION
Decomposition products are hazardous. This material can be decomposed by high temperatures (open flames, glowing metal surfaces, etc.) forming hydrochloric and hydrofluoric acids, and possibly carbonyl halides. These materials are toxic and irritating. Contact should be avoided.

POLYMERIZATION
Polymerization will not occur.

TOXICOLOGICAL INFORMATION

ANIMAL DATA
ETHANE, 2-CHLORO-1,1,1,2-TETRAFLUORO

INHALATION:
4 hour, ALC, rat: 230,000 - 300,000 ppm.

Single exposure caused: Cardiac sensitization, a potentially fatal disturbance of heart rhythm associated with a heightened sensitivity to the action of epinephrine. Lowest-Observed-Adverse-Effect-Level for cardiac sensitization: 25,000 ppm. Single exposure caused: the following temporary effects - Inactivity or anaesthesia. Low blood pressure. Repeated exposure caused: Decreased body weight. Altered clinical chemistry. These effects were reversible. Repeated exposure caused: the following temporary effects - Inactivity or anaesthesia. Lethargy. Incoordination. Altered respiratory rate. One study showed: Increased liver weight.

Carcinogenic, Developmental, Reproductive, Mutagenic Effects:
In animal testing this material has not caused carcinogenicity, developmental toxicity. No animal data are available to define the following effects of this material: reproductive toxicity. Tests have shown that this material does not cause genetic damage in bacterial or mammalian cell cultures, or in animals. This material has not been tested for its ability to cause permanent genetic damage in reproductive cells of mammals (not tested for heritable genetic damage).

CHLOROTETRAFLUOROETHANE (HCFC-124a)

Inhalation 2-hour ALC : > 200,000 ppm in guinea pigs
MATERIAL SAFETY DATA SHEET

DISPOSAL CONSIDERATIONS

WASTE DISPOSAL
Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Recover by distillation or remove to a permitted waste disposal facility.

TRANSPORTATION INFORMATION

SHIPPING INFORMATION
DOT/IMO
Proper Shipping Name 1-CHLORO-1,2,2,2-TETRAFLUOROETHANE
Hazard Class 2.2
UN No. 1021
DOT/IMO Label NONFLAMMABLE GAS
Shipping Containers
Tank Cars
Cylinders.
Ton Tanks.

REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS
TSCA Inventory Status: Reported/Included.
TITLE III HAZARD CLASSIFICATIONS SECTIONS 311, 312
Acute: Yes
Chronic: No
Fire: No
Reactivity: No
Pressure: Yes

HAZARDOUS CHEMICAL LISTS
SARA Extremely Hazardous Substance - No
CERCLA Hazardous Substance - No
SARA Toxic Chemical - No

OTHER INFORMATION

NFPA, NPCA-HMIS
NPCA-HMIS Rating
Health: 1
Flammability: 0
Reactivity: 1

Personal Protection rating to be supplied by user depending on use conditions.

Additional Information
HCFC-124 is TSCA-listed but its use is controlled by a TSCA Section 5, Significant New Use Rule (SNUR); 40 CFR 721.3180. The SNUR prohibits the commercial use of HCFC-124 as a blowing agent in the manufacture of structural insulation foams for commercial or consumer purposes. Activity related to this application is therefore limited to technical research and development conducted in accordance with the requirements of the R&D Exemption of the TSCA PMN regulations. Refer to 40 CFR 720.36 for further details on the requirements of this Exemption. All other uses of HCFC-124 are permitted.

The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process.
Responsibility for MSDS:
MSDS Coordinator
Responsibility for MSDS: Stephen Mandracchia
Hudson Technologies Company
One Blue Hill Plaza, PO Box 1541
Pearl River, NY 10965
800-953-2244

This information is based upon technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained.

End of MSDS