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ACCORDING TO US CFR 1910.1200

1. SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product Name R-401B

Synonym(s) REFRIGERANT GAS MIX.

CAS No. Mixture. EC No. Mixture.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified Use(s) Refrigerant.
Uses Advised Against Not known.

1.3 Details of the supplier of the safety data sheet

Company Identification Hudson Technologies Company

Address PO Box 1541

One Blue Hill Plaza Pearl River, New York

USA

Postal code 10965

Telephone +1 (800) 953 2244 Fax +1 (845) 512 6070

E-mail <u>information@hudsontech.com</u>

1.4 Emergency telephone number

Company +1 (800) 501 4376 CHEMTREC (U.S.) +1 (800) 424 9300 INTERNATIONAL +1 (703) 527 3887

2. SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

US CFR 1910.1200 Gases under pressure; Press. Gas; Liquefied gas.

Ozone 1; Harms public health and the environment by destroying

ozone in the upper atmosphere.



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2.2 Label elements

Product Name Liquefied Gas N.O.S. (Chlorodifluoromethane and

Chlorotetrafluoroethane) (R-401B)

Hazard Pictogram(s)





Signal Word(s)

Warning.

Hazard Statement(s) H280: Contains gas under pressure; may explode if heated.

H420: Harms public health and the environment by destroying

ozone in the upper atmosphere.

OSHA-H01: MAY DISPLACE OXYGEN AND CAUSE RAPID

SUFFOCATION.

Precautionary Statement(s) P202: Do not handle until all safety precautions have been read and

understood.

P410+P403: Protect from sunlight. Store in a well-ventilated place. P502: Refer to manufacturer for information on recovery/recycling.

2.3 Other hazards

May cause asphyxiation when concentrations are sufficient to

reduce oxygen below safe breathing levels.

May cause frost-bite.

2.4 Additional Information

CGA-PG05: Use a back flow preventive device in the piping.

CGA-PG06: Close valve after each use and when empty.

CGA-PG02: Protect from sunlight when ambient temperature

exceeds 52 °C (125 °F).

CGA-PG27: Read and follow the Safety Data Sheet (SDS) before

use.

This SDS is available in languages other than English.

3. SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS	CAS No.	%W/W	Hazard Statement(s)	Hazard	



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INGREDIENT(S)				Pictogram(s)
Chlorodifluoromethane	75-45-6	61	Press. Gas,	GHS04
(R-22)			Liquefied gas; H280	GHS07
			Ozone. 1 H420	
Chlorotetrafluoroethane	63938-10-3	28	Press. Gas,	GHS04
(R-124)			Liquefied gas; H280	
			Ozone EUH059	
1,1-difluoroethane	75-37-6	11	Flam. Gas 1 H220	GHS02
(R-152A)			Press. Gas,	GHS04
			Liquefied gas; H280	

4. SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

Inhalation If breathing is difficult, remove victim to fresh air and keep at rest in

a position comfortable for breathing. If breathing has stopped,

apply artificial respiration. Get medical attention.

Skin Contact Flush skin with large amounts of water. Thaw frosted parts with

lukewarm water. Do no rub affected area. If symptoms persist,

obtain medical attention.

Eye Contact Flush eyes with water for at least 15 minutes while holding eyelids

open. If symptoms persist, obtain medical attention.

Ingestion Unlikely route of exposure.

4.2 Most important symptoms and effects, both acute and delayed

Inhalation: High concentrations: Irregular heartbeats,

Unconsciousness, Death.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to a physician: Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with

special caution.

5. SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable Extinguishing media As appropriate for surrounding fire.

Unsuitable extinguishing media None.

5.2 Special hazards arising from the substance or mixture



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Contains gas under pressure; may explode if heated. The product should not be allowed to exist with air above atmospheric pressure or at high temperatures; or in an oxygen enriched environment. Decomposes in a fire giving off toxic fumes: Hydrochloric acid, Hydrofluoric acid, Carbonyl halides, Oxides of carbon.

5.3 Advice for fire-fighters

Fire fighters should wear complete protective clothing including self-contained breathing apparatus. If it is safe to do so, containers should be removed from fire area because they are likely to rupture under fire conditions. Keep containers cool by spraying with water if exposed to fire.

6. SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Evacuate area. Shut off leaks if without risk. Ensure adequate ventilation. Wear appropriate personal protective equipment, avoid direct contact.

6.2 Environmental precautions

Do not allow to enter drains, sewers or watercourses. Spills and releases may have to be reported to Federal and/or local authorities.

6.3 Methods and material for containment and cleaning up

Allow small spillages to evaporate provided there is adequate ventilation. Ventilate area using forced ventilation, especially low or enclosed places where heavy vapours might collect.

6.4 Reference to other sections

See Also Section 8, 13.

7. SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling

Provide sufficient ventilation. Avoid breathing gas. Avoid contact with skin and eyes. Wear protective gloves/protective clothing/eye protection/face protection. Do not drag, roll, slide or drop cylinders. Use a suitable hand truck design for cylinder movement. Never attempt to lift a cylinder by its cap; the cap is intended solely to



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protect the valve. Never insert an object into valve cap openings. Doing so may damage valve causing a leak to occur. Secure cylinders in an upright position at all times, close all valves when not in use. Keep closed even when empty. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

7.2 Conditions for safe storage, including any incompatibilities

Protect from sunlight. Store in a well-ventilated place.

Storage temperature <125°F (52°C)

Storage life Stable under normal conditions.

Incompatible materials Strong oxidizing agents, Chlorine, Powdered Aluminium,

Magnesium and Zinc.

8. SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Occupational Exposure Limits

SUBSTANCE.	CAS No.	LTEL (8 hr	LTEL (8 hr TWA	STEL	STEL	Note
		TWA ppm)	mg/m³)	(ppm)	(mg/m³)	
Chlorodifluoromethane	75-45-6	1000	3540			TLV
(R-22)						(ACGIH)
1,1-difluoroethane	75-37-6	1000				AIHA
(R-152A)						

Remark TLV: Threshold Limit Value (ACGIH)

Workplace Environmental Exposure Level (AIHA)

8.2 Exposure controls

Appropriate engineering controls Ensure adequate ventilation.

Personal protection equipment

Wear eye/face protection.

Eye Protection



Wear suitable gloves.

Skin protection



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Where engineering controls are not fitted or inadequate wear suitable respiratory protective equipment. A suitable mask with filter Respiratory protection type A may be appropriate.

Thermal hazards Not applicable.

9. SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance Gas.

Color: Colorless.

Odor Ether-like.

Odor threshold Not established.

pH Neutral.

Melting point/freezing point Not applicable.

Initial boiling point and boiling -30.3°F (-34.6°C)

range

Flash Point

Evaporation rate

Flammability (solid, gas)

Upper/lower flammability or

Not applicable.

Not applicable.

Not applicable.

explosive limits

Vapor pressure 118.8 psia @ 77°F (25°C) Vapor density 3.2 @ 77°F (25°C) (Air = 1)

Density (g/ml) Not available.
Relative density Not available.

Solubility (ies) Solubility (Water): 0.1 WT% @ 77°F (25°C)

Solubility (Other): Not available.

Partition coefficient: n- Not available.

octanol/water

Auto-ignition temperature Not applicable.

Decomposition Temperature (°C) Not available.

Viscosity Not applicable.



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Explosive properties Not explosive.

Oxidizing properties Not oxidizing.

9.2 Other information

Percent Volatile (%) 100%

10. SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity

Stable under normal conditions.

10.2 Chemical Stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

No hazardous reactions known if used for its intended purpose.

10.4 Conditions to avoid

Keep away from heat and direct sunlight.

10.5 Incompatible materials

Strong oxidizing agents, Chlorine, Powdered Aluminium,

Magnesium and Zinc.

10.6 Hazardous decomposition product(s)

Halogens, halogen acids and possibly carbonyl halides.

11. SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity - Ingestion Low acute toxicity.

Acute toxicity - Skin Contact Low acute toxicity.

Acute toxicity - Inhalation Low acute toxicity.

Chlorodifluoromethane:

LC50 (6h) (mouse): >150,000 ppm

Skin corrosion/irritation Liquid contact can cause severe irritati63938-10-3 on and frostbite.

Serious eye damage/irritation Liquid contact can cause severe irritation and frostbite.

Skin sensitization data Not classified.

Respiratory sensitization data Not classified.



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Germ cell mutagenicity There is no evidence of mutagenic potential.

Carcinogenicity No evidence of carcinogenicity.

Reproductive toxicity Not classified.

Lactation Not classified.

STOT - single exposure None anticipated.
STOT - repeated exposure None anticipated.

Aspiration hazard
11.2 Other information

Not classified.

Not known.

12. SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity

Toxicity - Aquatic invertebrates Low toxicity to invertebrates.

Chlorodifluoromethane:

EC50 (48 hour) (Daphnia magna): 433mg/l

Toxicity - Fish Low toxicity to fish.

Toxicity - Algae Low toxicity to algae.

Toxicity - Sediment Not classified.

Compartment

Toxicity - Terrestrial Not classified.

Compartment

12.2. Persistence and Degradation

The product is not biodegradable.

Chlorodifluoromethane: Not readily biodegradable.

12.3. Bioaccumulative potential

The product has low potential for bioaccumulation.

Chlorodifluoromethane: Log Kow < 4

12.4. Mobility in soil

Not applicable.

12.5 Other adverse effects

Harms public health and the environment by destroying ozone in

the upper atmosphere.

13. SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Containers must not be punctured or destroyed by burning, even



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when empty. Refer to manufacturer/supplier for information on

recovery/recycling.

13.2 Additional Information

Disposal should be in accordance with local, state or national

legislation.

R-401B is subject to U.S. Environmental Protection Agency Clean

Air Act Regulations Section 608 in 40 CFR Part 82 regarding

refrigerant recycling.

14. SECTION 14: TRANSPORT INFORMATION

14.1 UN number

UN No. 3163

14.2 UN proper shipping name

UN proper shipping name LIQUEFIED GAS, N.O.S. (CHLORODIFLUOROMETHANE, 2-

CHLORO-1,1,1,2-TETRAFLUOROETHANE).

14.3 Transport hazard class(es)

ADR/RID Class 2.2

IMDG Class 2.2

IMDG EMS Not available.

ICAO/IATA

Excepted Quantities E1

Passenger and Cargo Aircraft

Limited Quantities Packing

Instructions

Cargo Aircraft Limited Quantities

Max net Qty

Special Provisions Not applicable.

Emergency Response 2L

Guidebook (ERG) Code

ADR Classification Code 2A

ADR HIN 20

ADR Transport Category 3

Tunnel Restriction Code C/E

Emergency Action Code 2TE

Advice on Additional Personal Not applicable.



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Protection (APP)

14.4 Packing group

Packing group Not applicable.

Labels 2.2



Special Provisions 274

Limited Quantities 120 m

Excepted Quantities E1

Mixed Packing Instructions for P200

Packages

Special Packing Provisions for Not applicable.

Packages

Mixed Packing Instructions for MP9

Packages

14.5 Environmental hazards

Environmental hazards Not classified as a Marine Pollutant.

14.6 Special precautions for user

Special precautions for user Not known.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Packing Instructions for Portable (M) T50

Tanks

Special Provisions for Portable Not applicable.

Tanks

Tank Code for Tanks PxBN(M)
Special Provisions for Tanks TA4 TT9

Vehicle for Tank Carriage AT

Special Provisions for Carriage - Not applicable.

Packages

Special Provisions for Carriage - Not applicable.

Bulk

Special Provisions for Carriage - CV9 CV10 CV36

Loading, Unloading and Handling

Special Provisions for Carriage - Not applicable.

Operation



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15. SECTION 15: REGULATORY INFORMATION

15.1 Federal

Toxic and hazardous substances All chemicals are not listed.

(29 CFR 1910; Subpart Z)

National emission standards for All chemicals are not listed.

hazardous air pollutants (40 CFR

61.01)

Title III Consolidated List of Lists All chemicals listed.

TSCA (Toxic Substance Control All chemicals listed, except: Chlorotetrafluoroethane (CAS No.

Act) 63938-10-3).

SARA 313 Toxic Chemicals Chlorodifluoromethane (CAS No. 75-45-6).

CAA 602 - Ozone Depleting Chlorodifluoromethane (CAS No. 75-45-6) – Class II ODS.

Substances (ODS)

15.2 State

State Right to Know Lists Chlorodifluoromethane (CAS No. 75-45-6)

Listed in: New Jersey, Minnesota, Pennsylvania, Rhode Island

Chlorotetrafluoroethane (CAS No. 63938-10-3)

Listed in: New Jersey

1,1-difluoroethane (CAS No. 75-37-6)

Listed in: New Jersey

Proposition 65 (California) All chemicals are not listed.

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15.3 Other

OSPAR List of Chemicals for All chemicals are not listed.

Priority Action

Program)

OSHA All chemicals are not listed.

(List of Highly Hazardous

Chemicals, Toxics and

Reactives)

IARC (International Agency for Chlorodifluoromethane (CAS No. 75-45-6).

Research on Cancer)

16. SECTION 16: OTHER INFORMATION

The following sections contain 1-16

revisions or new statements:

NFPA		HMIS		
Health	2	Health	1	
Fire	1	Flammability	0	
Instability	0	Physical hazards	1	

LEGEND:

Hazard Pictogram(s)



GHS04

GHS07

Hazard Statement(s) H280: Contains gas under pressure; may explode if heated.

H420: Harms public health and the environment by destroying



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ozone in the upper atmosphere.

EUH059: Hazardous to the ozone layer.

Precautionary Statement(s) P410+P403: Protect from sunlight. Store in a well-ventilated place.

P502: Refer to manufacturer for information on recovery/recycling.

Additional Information required by Federal Standard 313 Rev. E:

Contract or Solicitation SPE4A6-16-D-0226

Number:

Prime Contractor: Hudson Technologies, Inc.

Prime Contractor CAGE: 7DSQ0

National Stock Number (NSN): 6830013913109

Specification Reference:

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