NSN 6830-01-445-8231 CAGE: 4YRR6 7DSQ0

Hudson Technologies Inc SPE4A6-16-D-0226

### 6 Components in Nitrogen



Safety Data Sheet according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Version: 1.0

Date of issue: 08/20/2014

SECTION 1: Identification of the sub	ostance/mixture and of the company/undertaking
1.1. Product identifier	
Product form	: Mixture
Product name	: 6 Components in Nitrogen
Product code	: SG-2007-00698
1.2. Relevant identified uses of the subs	stance or mixture and uses advised against
Use of the substance/mixture	: Test gas/Calibration gas.
1.3. Details of the supplier of the safety	data sheet
Air Liquide America Specialty Gases 6141 Easton Rd Plumsteadville, PA 18949 - USA T 1.800.217.2688 www.airliquide.com	
1.4. Emergency telephone number	
Emergency number	: CHEMTREC: 1-800-424-9300
SECTION 2: Hazards identification	
2.1. Classification of the substance or n	nixture
Classification (GHS-US)	
Compressed gas	H280
2.2. Label elements	
GHS-US labeling	
Hazard pictograms (GHS-US)	: GHS04
Signal word (GHS-US)	: Warning
Hazard statements (GHS-US)	: H280 - Contains gas under pressure; may explode if heated OSHA-H01 - May displace oxygen and cause rapid suffocation
Precautionary statements (GHS-US)	<ul> <li>P202 - Do not handle until all safety precautions have been read and understood P271 - Use only outdoors or in a well-ventilated area P280 - Wear protective gloves, protective clothing, eye protection, face protection P304 + P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing P308 + P313 - If exposed or concerned: Get medical advice/attention P403 - Store in a well-ventilated place P501 - Dispose of contents/container in accordance with local/regional/national/international regulations CGA-PG02 - Protect from sunlight when ambient temperature exceeds 52°C (125°F) CGA-PG05 - Use a back flow preventive device in the piping CGA-PG06 - Close valve after each use and when empty CGA-PG10 - Use only with equipment rated for cylinder pressure CGA-PG14 - Approach suspected leak area with caution CGA-PG21 - Open valve slowly</li> </ul>
2.3. Other hazards	
No additional information available	
2.4. Unknown acute toxicity (GHS-US)	

No data available

### SECTION 3: Composition/information on ingredients

#### 3.1. Substance

Not applicable

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3.2. Mixture			
Name	Product identifier	%	Classification (GHS-US)
Nitrogen	(CAS No)7727-37-9	76.5325	Compressed gas, H280
Oxygen	(CAS No)7782-44-7	21	Ox. Gas 1, H270 Compressed gas, H280
Carbon dioxide	(CAS No)124-38-9	1.35	Simple Asphy, H380 Liquefied gas, H280
Hydrogen	(CAS No)1333-74-0	1.1	Flam. Gas 1, H220 Compressed gas, H280
Dichlorotetrafluoroethane (R114)	(CAS No)76-14-2	0.0065	Liquefied gas, H280
Tetrafluoroethane (R134a)	(CAS No)811-97-2	0.0065	Compressed gas, H280
Carbon monoxide	(CAS No)630-08-0	0.0045	Flam. Gas 1, H220 Compressed gas, H280 Acute Tox. 3 (Inhalation:gas), H331 Repr. 1A, H360 STOT RE 1, H372

SECTION 4: First aid measures			
4.1. Description of first aid measures			
First-aid measures after inhalation	First-aid measures after inhalation : Adverse effects not expected from this product.		
First-aid measures after skin contact	: Adverse effects not expected from this product.		
First-aid measures after eye contact	: Adverse effects not expected from this product.		
First-aid measures after ingestion	: Ingestion is not considered a potential route of exposure.		
4.2. Most important symptoms and effect	ts, both acute and delayed		
Symptoms/injuries : Symptoms similar to those listed under inhalation.			
Symptoms/injuries after inhalation : Adverse effects not expected from this product.			
Symptoms/injuries after skin contact : Adverse effects not expected from this product.			
Symptoms/injuries after eye contact : Adverse effects not expected from this product.			
Symptoms/injuries after ingestion	: Ingestion is not considered a potential route of exposure.		
Symptoms/injuries upon intravenous : Not known. administration			
Chronic symptoms	: None known.		
4.3. Indication of any immediate medical	attention and special treatment needed		

No additional information available

Use extinguishing media appropriate for surrounding fire.
Use extinguishing media appropriate for surrounding fire.
Do not use water jet to extinguish.
ance or mixture
The product is not flammable.
Product is not explosive. Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.
None known.
In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion. Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.
Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Do not enter fire area without proper protective equipment, including respiratory protection.
2

SECTIO	SECTION 6: Accidental release measures	
6.1.	Personal precautions, protective equipment and emergency procedures	
General r	easures : Ensure adequate ventilation.	

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6.1.1.	For non-emergency personnel	
Protectiv	ve equipment	: Wear protective equipment consistent with the site emergency plan.
Emerge	ncy procedures	: Escape the danger area by the closest safe route. Close doors and windows of adjacent premises. Keep containers closed. Mark the danger area. Seal off low-lying areas. Keep upwind.
6.1.2.	For emergency responders	
Protectiv	ve equipment	: Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Equip cleanup crew with proper protection.
Emerger	ncy procedures	: Evacuate and limit access. Ventilate area.
6.2.	Environmental precautions	
Try to st	op release if safe to do so.	
6.3.	Methods and material for containment	t and cleaning up
For cont	ainment	: Try to stop release if safe to do so.
Methods	for cleaning up	: Dispose of this material and its container in accordance with local regulations.
6.4.	Reference to other sections	
See also	Sections 8 and 13.	
SECTI	ON 7: Handling and storage	
7.1.	Precautions for safe handling	
Addition	al hazards when processed	: Pressurized container: Do not pierce or burn, even after use. Use equipment rated for cylinder pressure.
Precauti	ons for safe handling	: Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area.
Hygiene	measures	: Do not eat, drink or smoke when using this product.
7.2.	Conditions for safe storage, including	any incompatibilities
Technic	al measures	: Comply with applicable regulations.
Storage	conditions	: Do not expose to temperatures exceeding 52°C (125°F). Keep container closed when not in use. Protect cylinder from physical damage.
Incompa	tible products	: None known.
Incompa	tible materials	: None known.
7.3.	Specific end use(s)	

### Test gas/Calibration gas.

### SECTION 8: Exposure controls/personal protection

**Control parameters** 8.1.

Carbon monoxide (630-08-0)		
USA ACGIH	ACGIH TWA (ppm)	25 ppm
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	55 mg/m³
USA OSHA	OSHA PEL (TWA) (ppm)	50 ppm

### Nitrogen (7727-37-9)

Carbon dioxide (124-38-9)		
USA ACGIH	ACGIH TWA (ppm)	5000 ppm
USA ACGIH	ACGIH STEL (ppm)	30000 ppm
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	9000 mg/m³
USA OSHA	OSHA PEL (TWA) (ppm)	5000 ppm

### Hydrogen (1333-74-0)

Dichlorotetrafluoroethane (R114) (76-14-2)		
USA ACGIH	ACGIH TWA (ppm)	1000 ppm
USA OSHA	OSHA PEL (TWA) (mg/m³)	7000 mg/m³
USA OSHA	OSHA PEL (TWA) (ppm)	1000 ppm

8.2. Exposure controls	
Appropriate engineering controls	<ul> <li>Provide adequate general and local exhaust ventilation. Systems under pressure should be regularly checked for leakages. Ensure exposure is below occupational exposure limits. Consider work permit system e.g. for maintenance activities.</li> </ul>
Hand protection	: Wear working gloves when handling gas containers. 29CFR 1910.138: Hand Protection.
Eye protection	: Wear safety glasses with side shields. 29 CFR 1910.133: Eye and Face Protection.
Skin and body protection	: Wear suitable protective clothing, e.g lab coats, coveralls or flame resistant clothing.
Respiratory protection	: None necessary during normal and routine operations.
Thermal hazard protection	: None necessary during normal and routine operations.
Environmental exposure controls	: Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.
Other information	· Wear safety shoes while handling containers, 29 CER 1910 136; Foot Protection

Other information	: Wear safety shoes while handling containers. 29 CFR 1910.136: Foot Protection.
SECTION 9: Physical and chemical p	roperties
9.1. Information on basic physical and ch	emical properties
Physical state	: Gas
Appearance	: Clear, colorless gas.
Color	: Colorless
Odor	: odorless
Odor threshold	: No data available
рН	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Relative evaporation rate (ether=1)	: Not applicable for gas-mixtures.
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Relative gas density	: Lighter or similar to air.
Solubility	: Water: Solubility in water of component(s) of the mixture : •: Insoluble •: 20 mg/l •: 39 mg/l •: 2000 mg/l •: 1.6 mg/l •: 130 mg/l •: 1930 mg/l
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: None.
Explosive limits	: No data available
9.2. Other information	
Additional information	: None.

SECTIO	ON 10: Stability and reactivity
10.1.	Reactivity
None kno	own.
10.2.	Chemical stability
Stable ur	nder normal conditions.
10.3.	Possibility of hazardous reactions
Can form	explosive mixtures with flammable materials.

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10.4. Conditions to avoid			
None under recommended storage and handling	None under recommended storage and handling conditions (see section 7).		
10.5. Incompatible materials			
Flammable materials.			
10.6. Hazardous decomposition products			
Under normal conditions of storage and use hazardous decomposition products should not be produced.			
Ŭ			
SECTION 11: Toxicological informat			
11.1. Information on toxicological effects			
Acute toxicity : Not classified			
Carbon monoxide (630-08-0)			
LC50 inhalation rat (ppm)	1880 ppm/4h		
ATE US (gases)	1880.0000000 ppmV/4h		
Nitrogen (7727-37-9)			
LC50 inhalation rat (ppm)	410000 ppm/4h		
Oxygen (7782-44-7)			
LC50 inhalation rat (ppm)	400000 ppm/4h		
Hydrogen (1333-74-0)			
LC50 inhalation rat (ppm)	410000 ppm/4h		
Dichlorotetrafluoroethane (R114) (76-14-2)	72 lb/b (Exposure time: 20 min)		
LC50 inhalation rat (mg/l)	72 lb/h (Exposure time: 30 min)		
Tetrafluoroethane (R134a) (811-97-2)			
LC50 inhalation rat (mg/l)	1500 g/m <sup>3</sup> (Exposure time: 4 h)		
ATE US (vapors)	1500.0000000 mg/l/4h		
ATE US (dust, mist) Skin corrosion/irritation	1500.0000000 mg/l/4h : Not classified		
	: Not classified : Not classified		
Serious eye damage/irritation Respiratory or skin sensitization	: Not classified		
Germ cell mutagenicity	: Not classified		
Carcinogenicity	: Not classified		
Reproductive toxicity	: Not classified		
Specific target organ toxicity (single exposure)	: Not classified		
Specific target organ toxicity (repeated exposure)	: Not classified		
Aspiration hazard	: Not classified		
Symptoms/injuries after inhalation	: Adverse effects not expected from this product.		
Symptoms/injuries after skin contact	: Adverse effects not expected from this product.		
Symptoms/injuries after eye contact	: Adverse effects not expected from this product.		
Symptoms/injuries after ingestion	: Ingestion is not considered a potential route of exposure.		
Symptoms/injuries upon intravenous administration	: Not known.		
Chronic symptoms	: None known.		
SECTION 12: Ecological information			
12.1. Toxicity			
No additional information available			
12.2. Persistence and degradability			

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Persistence and degradability	Will not undergo hydrolysis. Not readily biodegradable. Not applicable for inorganic gases.
Nitrogen (7727-37-9)	
Persistence and degradability	No ecological damage caused by this product.
Oxygen (7782-44-7)	
Persistence and degradability	No ecological damage caused by this product.
Carbon dioxide (124-38-9)	
Persistence and degradability	No ecological damage caused by this product.
Hydrogen (1333-74-0)	
Persistence and degradability	No ecological damage caused by this product.
Dichlorotetrafluoroethane (R114) (76-14-2)	
Persistence and degradability	No data available.
Tetrafluoroethane (R134a) (811-97-2)	•
Persistence and degradability	Not readily biodegradable.
2.3. Bioaccumulative potential	
Carbon monoxide (630-08-0)	
Log Pow Bioaccumulative potential	1.78         Not expected to bioaccumulate due to the low log Kow (log Kow < 4). Refer to section 9.
•	
Nitrogen (7727-37-9)	Net epplicable for increasing gappe
Log Pow Bioaccumulative potential	Not applicable for inorganic gases.         No ecological damage caused by this product.
•	No ecological damage caused by this product.
Oxygen (7782-44-7)	
Log Pow	Not applicable for inorganic gases.
Bioaccumulative potential	No ecological damage caused by this product.
Carbon dioxide (124-38-9)	
BCF fish 1	(no bioaccumulation)
Log Pow Bioaccumulative potential	0.83 No ecological damage caused by this product.
•	
Hydrogen (1333-74-0) BCF fish 1	(no bioconstruction expected)
Log Pow	(no bioaccumulation expected) Not applicable for inorganic gases.
Bioaccumulative potential	No ecological damage caused by this product.
Dichlorotetrafluoroethane (R114) (76-14-2) Log Pow	2.82
Bioaccumulative potential	Not expected to bioaccumulate due to the low log Kow (log Kow < 4). Refer to section 9.
•	
Tetrafluoroethane (R134a) (811-97-2) Log Pow	0.94
Bioaccumulative potential	Not expected to bioaccumulate due to the low log Kow (log Kow < 4). Refer to section 9.
2.4. Mobility in soil	
Carbon monoxide (630-08-0)	
Ecology - soil	Because of its high volatility, the product is unlikely to cause ground or water pollution.
Nitrogen (7727-37-9)	
Ecology - soil	No ecological damage caused by this product.
Oxygen (7782-44-7)	
Ecology - soil	No ecological damage caused by this product.
Carbon dioxide (124-38-9)	
Ecology - soil	No ecological damage caused by this product.
Hydrogen (1333-74-0)	
Ecology - soil	No ecological damage caused by this product.

Dichlorotetrafluoroethane (R114) (76-1	4-2)		
Ecology - soil	Because of its high volatility, the product is unlikely to cause ground or water pollution.		
Tetrafluoroethane (R134a) (811-97-2)			
Ecology - soil	Because of its high volatility, the product is unlikely to cause ground or water pollution.		
12.5. Other adverse effects			
Effect on ozone layer	: No additional information available		
Effect on the global warming	: Contains fluorinated greenhouse gases covered by the Kyoto protocol. GWP of mixture below 150 according to 842/2006/EC.		

SECTION 13: Disposal consideration	S
13.1.         Waste treatment methods           Waste treatment methods         Image: Comparison of Co	: Contact supplier if guidance is required. Do not discharge into any place where its accumulation could be dangerous. Ensure that the emission levels from local regulations or operating permits are not exceeded.
Waste disposal recommendations	: Refer to the CGA Pamphlet P-63 "Disposal of Gases" available at www.cganet.com for more guidance on suitable disposal methods.
Additional information	: None.
SECTION 14: Transport information	
In accordance with DOT	
Transport document description	: UN1956 Compressed gas, n.o.s., 2.2
UN-No.(DOT)	: 1956
DOT NA no.	: UN1956
DOT Proper Shipping Name	: Compressed gas, n.o.s.
Department of Transportation (DOT) Hazard Classes	: 2.2 - Class 2.2 - Non-flammable compressed gas 49 CFR 173.115
Hazard labels (DOT)	: 2.2 - Non-flammable gas
DOT Symbols	: G - Identifies PSN requiring a technical name
DOT Packaging Exceptions (49 CFR 173.xxx)	: 306;307
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 302;305
DOT Packaging Bulk (49 CFR 173.xxx)	: 314;315
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 75 kg
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 150 kg
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
Additional information	
Other information	: No supplementary information available.

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Δ	n	R
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Transport document description	: UN 1956, 2.2, (E)
Class (ADR)	: 2 - Gases
Hazard identification number (Kemler No.)	: 20
Classification code (ADR)	: 1A
Danger labels (ADR)	: 2.2 - Non-flammable compressed gas
Orange plates	20 1956
Tunnel restriction code (ADR)	: E
LQ	: 120ml
Excepted quantities (ADR)	: E1
Transport by sea	
	: 1956
UN-No. (IMDG)	
Proper Shipping Name (IMDG)	: COMPRESSED GAS, N.O.S.
Class (IMDG)	: 2.2 - Non-flammable, non-toxic gases
Air transport	
UN-No.(IATA)	: 1956
Proper Shipping Name (IATA)	: COMPRESSED GAS, N.O.S.
Class (IATA)	: 2

Dichlorotetrafluoroethane (R114) (76-14-2)	
Listed on the United States TSCA (Toxic Subs Listed on United States SARA Section 313	stances Control Act) inventory
SARA Section 313 - Emission Reporting	1.0 %
5.2. International regulations	
ANADA	
Carbon monoxide (630-08-0)	
Listed on the Canadian DSL (Domestic Susta	nces List)
WHMIS Classification	Class A - Compressed Gas Class B Division 1 - Flammable Gas Class D Division 1 Subdivision A - Very toxic material causing immediate and serious toxic effects Class D Division 2 Subdivision A - Very toxic material causing other toxic effects
Nitrogen (7727-37-9)	
Listed on the Canadian DSL (Domestic Susta	nces List)
WHMIS Classification	Class A - Compressed Gas
Oxygen (7782-44-7)	
Listed on the Canadian DSL (Domestic Susta	nces List)
WHMIS Classification	Class A - Compressed Gas Class C - Oxidizing Material
Carbon dioxide (124-38-9)	
Listed on the Canadian DSL (Domestic Susta	nces List)
WHMIS Classification	Class A - Compressed Gas

Hydrogen (1333-74-0)		
Listed on the Canadian DSL (Domestic Sustances List)		
WHMIS Classification	Class A - Compressed Gas Class B Division 1 - Flammable Gas	
Dichlorotetrafluoroethane (R114) (7	-14-2)	
Listed on the Canadian DSL (Domestic Sustances List)		
WHMIS Classification	Class A - Compressed Gas	
Tetrafluoroethane (R134a) (811-97-2)		
Listed on the Canadian DSL (Domestic Sustances List)		
WHMIS Classification	Class A - Compressed Gas	

### **EU-Regulations**

Dichlorotetrafluoroethane (R114) (76-14-2)			
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances) Listed on ELINCS (European List of Notified Chemical Substances)			
Classification according to Regulation (EC) No. 1272/2008 [CLP] Not classified			
Classification according to Directive 67/548/EEC or 1999/45/EC			
15.2.2. National regulations			
Dichlorotetrafluoroethane (R114) (76-14-2)			
Listed on the AICS (the Australian Inventory of Chemical Substances) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory Listed on the Korean ECL (Existing Chemicals List) Listed on NZIOC (New Zealand Inventory of Chemicals)			

Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Pollutant Release and Transfer Register Law (PRTR Law) Listed on the Canadian IDL (Ingredient Disclosure List)

### 15.3. US State regulations

Carbon monoxide (630-0	08-0)			
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
	Yes			
Carbon monoxide (630-	08-0)			
	to Know Hazardous Substance L ( (Right to Know) - Environmenta			
Nitrogen (7727-37-9)				
U.S Massachusetts - Ri U.S New Jersey - Right U.S Pennsylvania - RTH	to Know Hazardous Substance L	ist		
Oxygen (7782-44-7)				
U.S Massachusetts - Ri U.S New Jersey - Right U.S Pennsylvania - RTH	to Know Hazardous Substance L	ist		
Carbon dioxide (124-38-	9)			
U.S Massachusetts - Right To Know List U.S New Jersey - Right to Know Hazardous Substance List U.S Pennsylvania - RTK (Right to Know) List				
Hydrogen (1333-74-0)				
U.S Massachusetts - Ri U.S New Jersey - Right	ght To Know List to Know Hazardous Substance L	ist		
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Hydrogen (1333-74-0)		
U.S Pennsylvania - RTK (Right to Know) List		
Dichlorotetrafluoroethane (R114)	(76-14-2)	
U.S Massachusetts - Right To Know List U.S New Jersey - Right to Know Hazardous Substance List		
SECTION 16: Other information	ition	
Indication of changes	<ul> <li>Revised safety data sheet in accordance with OSHA final rule on GHS implementation promulgated March 26, 2012.</li> <li>:</li> </ul>	

#### Full text of H-phrases: see section 16:

Acute Tox. 3 (Inhalation:gas)	Acute toxicity (inhalation:gas) Category 3
Compressed gas	Gases under pressure Compressed gas
Flam. Gas 1	Flammable gases Category 1
Liquefied gas	Gases under pressure Liquefied gas
Ox. Gas 1 Oxidizing gases Category 1	
Repr. 1A Reproductive toxicity Category 1A	
Simple Asphy Simple Asphyxiant	
STOT RE 1 Specific target organ toxicity (repeated exposure) Cat	
H220 Extremely flammable gas	
H270	May cause or intensify fire; oxidizer
H280	Contains gas under pressure; may explode if heated
H331	Toxic if inhaled
H360	May damage fertility or the unborn child
H372	Causes damage to organs through prolonged or repeated exposure
H380	May displace oxygen and cause rapid suffocation

#### SDS US (GHS HazCom 2012)

This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR, 1910.1200. Other government regulations must be reviewed for applicability to this product. To the best of Air Liquide America Corporation's knowledge, the information contained herein is reliable and accurate as of this date; however, accuracy, suitability or completeness are not guaranteed and no warranties of any type, either express or implied, are provided. The information contained herein relates only to this specific product. If this product is combined with other materials, all component properties must be considered. Data may be changed from time to time. Be sure to consult the latest edition.